

Aluminium alloy 6061 is a medium to high strength heat-treatable alloy with a strength higher than 6005A. It has very good corrosion resistance and very good weldability although reduced strength in the weld zone. It has medium fatigue strength. It has good cold formability in the temper T4, but limited formability in T6 temper. Not suitable for very complex cross sections.

Applications

Alloy 6061 is typically used for heavy duty structures in:

- ~ Rail coaches
- ~ Truck frames
- ~ Ship building
- ~ Bridges and Military bridges
- ~ Aerospace applications including helicopter rotor skins
- ~ Tube
- ~ Pylons and Towers
- ~ Transport
- ~ Boilermaking
- ~ Motorboats
- ~ Rivets

CHEMICAL COMPOSITION

Element	% Present
Manganese (Mn)	0.0 - 0.15
Iron (Fe)	0.0 - 0.70
Magnesium (Mg)	0.80 - 1.20
Silicon (Si)	0.40 - 0.80
Copper (Cu)	0.15 - 0.40
Zinc (Zn)	0.0 - 0.25
Titanium (Ti)	0.0 - 0.15
Chromium (Cr)	0.04 - 0.35
Aluminium (Al)	Balance

TEMPER TYPES

The most common temper for 6061 aluminium is:

- T6 - Solution heat treated and artificially aged

SUPPLIED FORMS

Alloy 6061 is typically supplied as

- Extrusions

PHYSICAL PROPERTIES

Property	Value
Density	2.70 g/cm ³
Melting Point	650 °C
Thermal Expansion	23.4 x10 ⁻⁶ /K
Modulus of Elasticity	70 GPa
Thermal Conductivity	166 W/m.K
Electrical Resistivity	0.040 x10 ⁻⁶ Ω .m

MECHANICAL PROPERTIES

Property	Value
Proof Stress	270 MPa
Tensile Strength	310 MPa
Elongation	12 %
Shear Strength	190 MPa
Hardness Vickers	100 HV

WELDABILITY

Weldability – Gas: Good
 Weldability – Arc: Very Good
 Weldability – Resistance: Good
 Brazability: Good
 Solderability: Good

FABRICATION

Workability – Cold: Good
 Machinability: Acceptable

CONTACT

Address: Please make contact directly with your local service centre, which can be found via the Locations page of our web site

Web: www.aalco.co.uk

REVISION HISTORY

Datasheet Updated 08 February 2013

DISCLAIMER

This Data is indicative only and must not be seen as a substitute for the full specification from which it is drawn. In particular, the mechanical property requirements vary widely with temper, product and product dimensions. The information is based on our present knowledge and is given in good faith. However, no liability will be accepted by the Company in respect of any action taken by any third party in reliance thereon.

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